

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):



- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**

# (12) UK Patent Application GB (19) 2 297 950 (13) A

(43) Date of A Publication 21.08.1996

(21) Application No 9503267.8

(22) Date of Filing 20.02.1995

(71) Applicant(s)

Autoliv Development AB

(Incorporated in Sweden)

Patent Department, S-447 83 Vargarda, Sweden

(72) Inventor(s)

Yngve Haland

Lars-Erik Florberger

Sture Andersson

Simon Velkenburg

Jorgen I Svensson

(74) Agent and/or Address for Service

Forrester Ketley & Co

Forrester House, 52 Bounds Green Road, LONDON,  
N11 2EY, United Kingdom

(51) INT CL<sup>6</sup>

B60R 21/22 21/06 21/20 21/24 // B60R 21/13 21/32

(52) UK CL (Edition O )  
B7B BSB

(56) Documents Cited

GB 2278812 A    GB 2191450 A    EP 0590518 A1  
US 5333899 A    US 5322322 A    US 4227717 A

(58) Field of Search

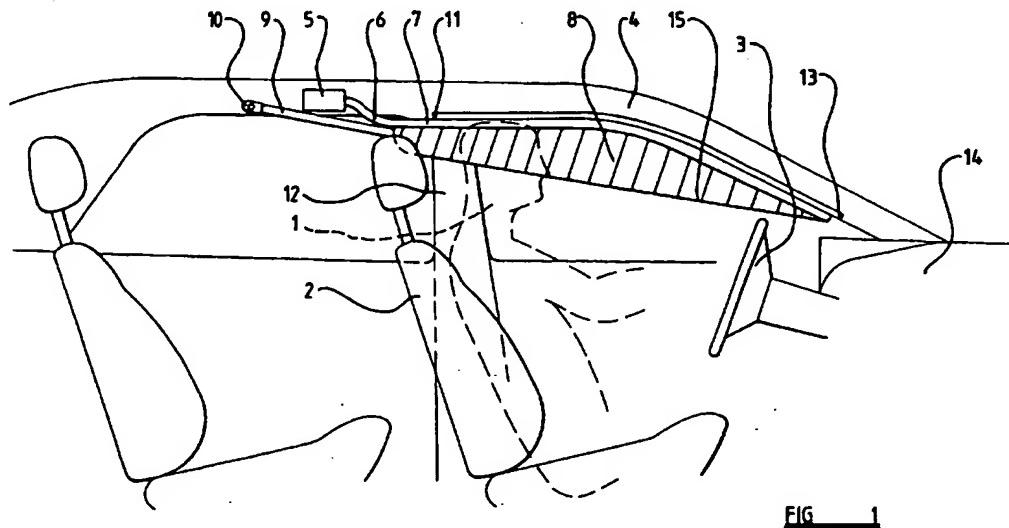
UK CL (Edition N ) B7B BSB

INT CL<sup>6</sup> B60R 21/06 21/13 21/16 21/20 21/22

Online: WPI

## (54) Airbag (with optional membrane) covering side window

(57) The airbag is stored in a duct 7 in door frame 4. It is anchored at points 11 and 13, and inflated by gas generator 5 through hose 6. A webbing strap 9 has a rear anchorage 10, which ensures that the inflated bag covers the B-post. The airbag comprises interconnected cells 8. Front and rear cloths may be sewn together at selected points (25, fig. 2) and may be combined with a web (27, fig. 2). The bag may cover front and rear windows (fig. 6), and offers protection in side impacts or rollovers.



GB 2 297 950 A

1 / 5

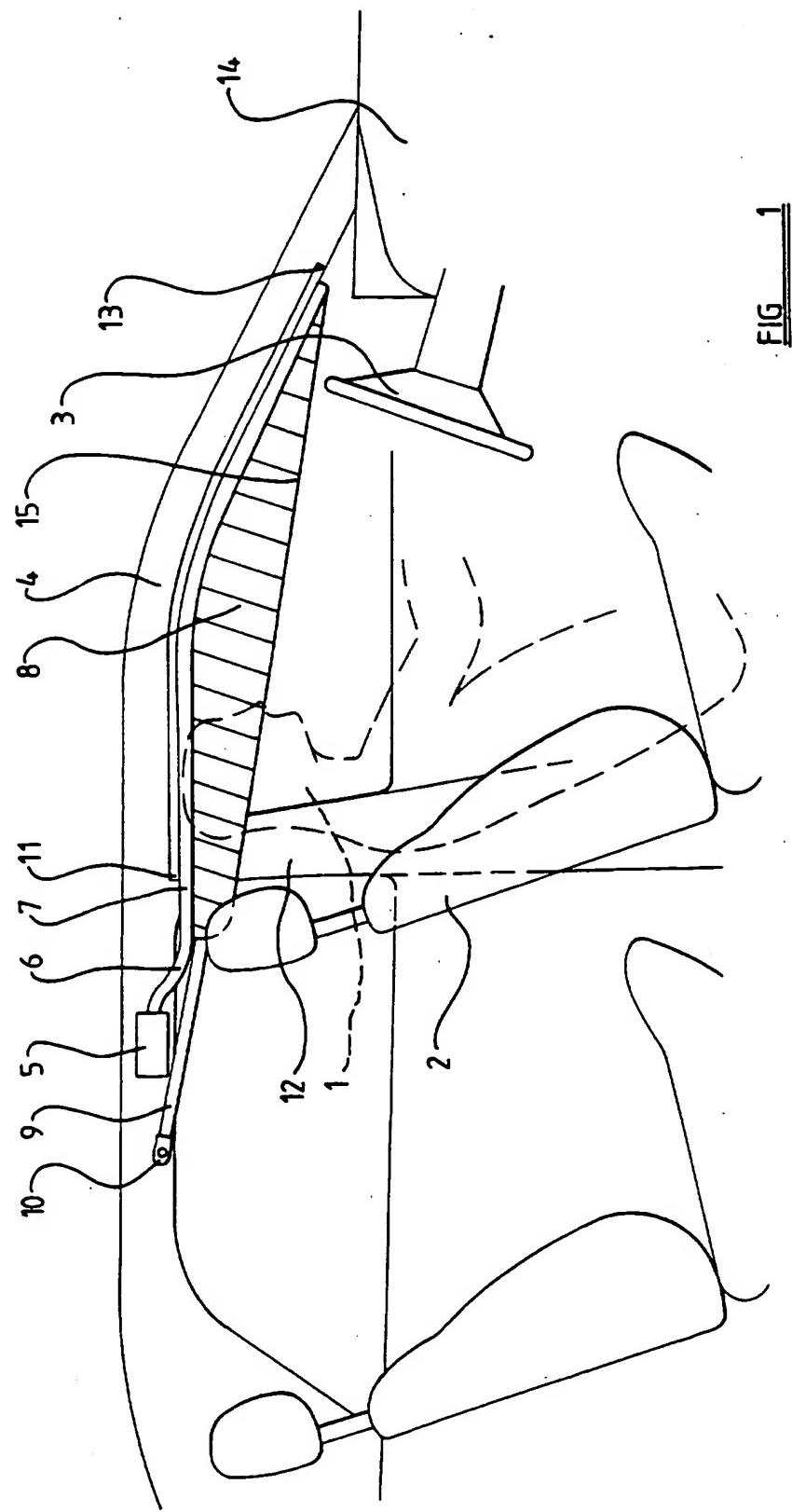
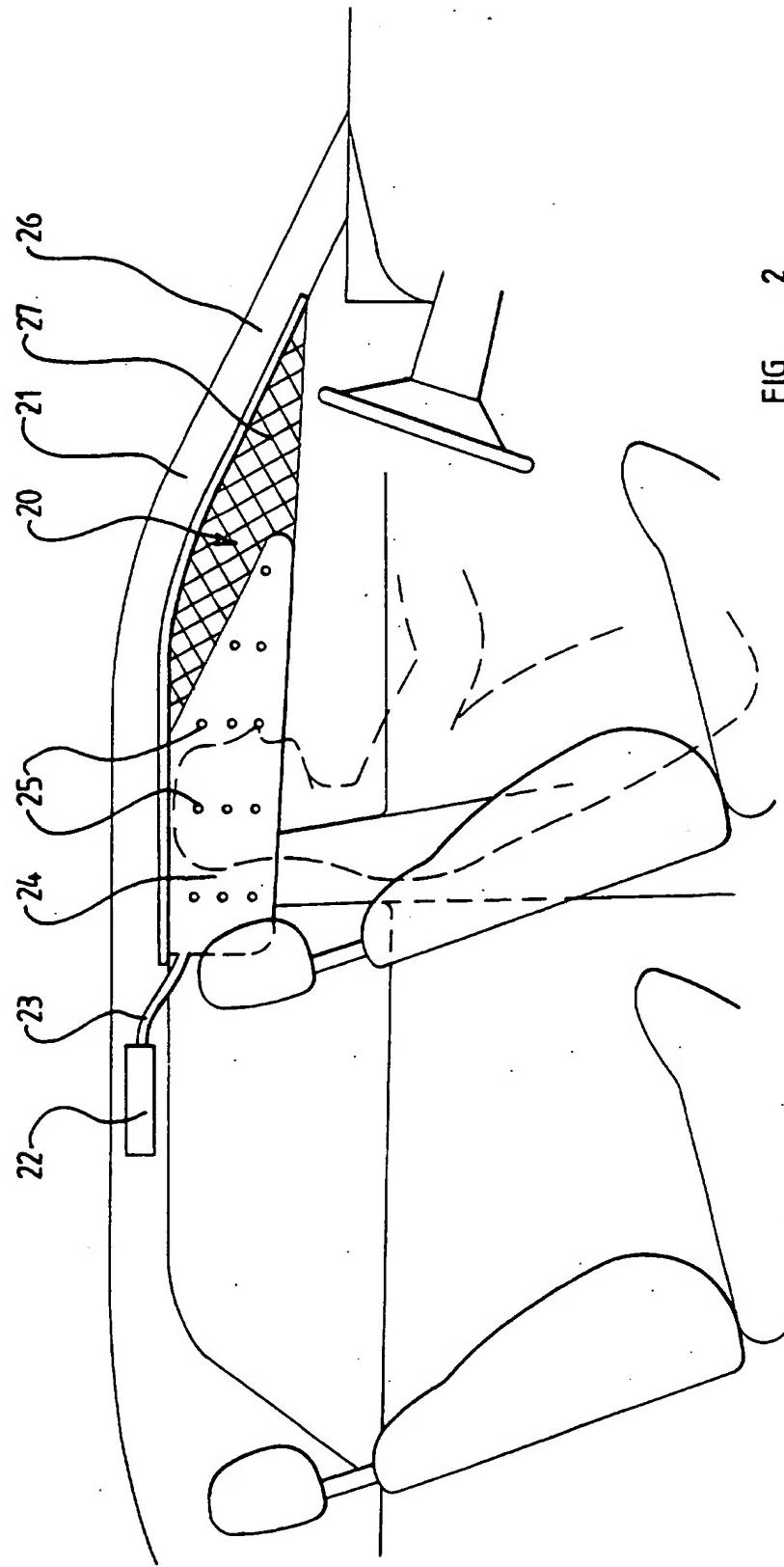
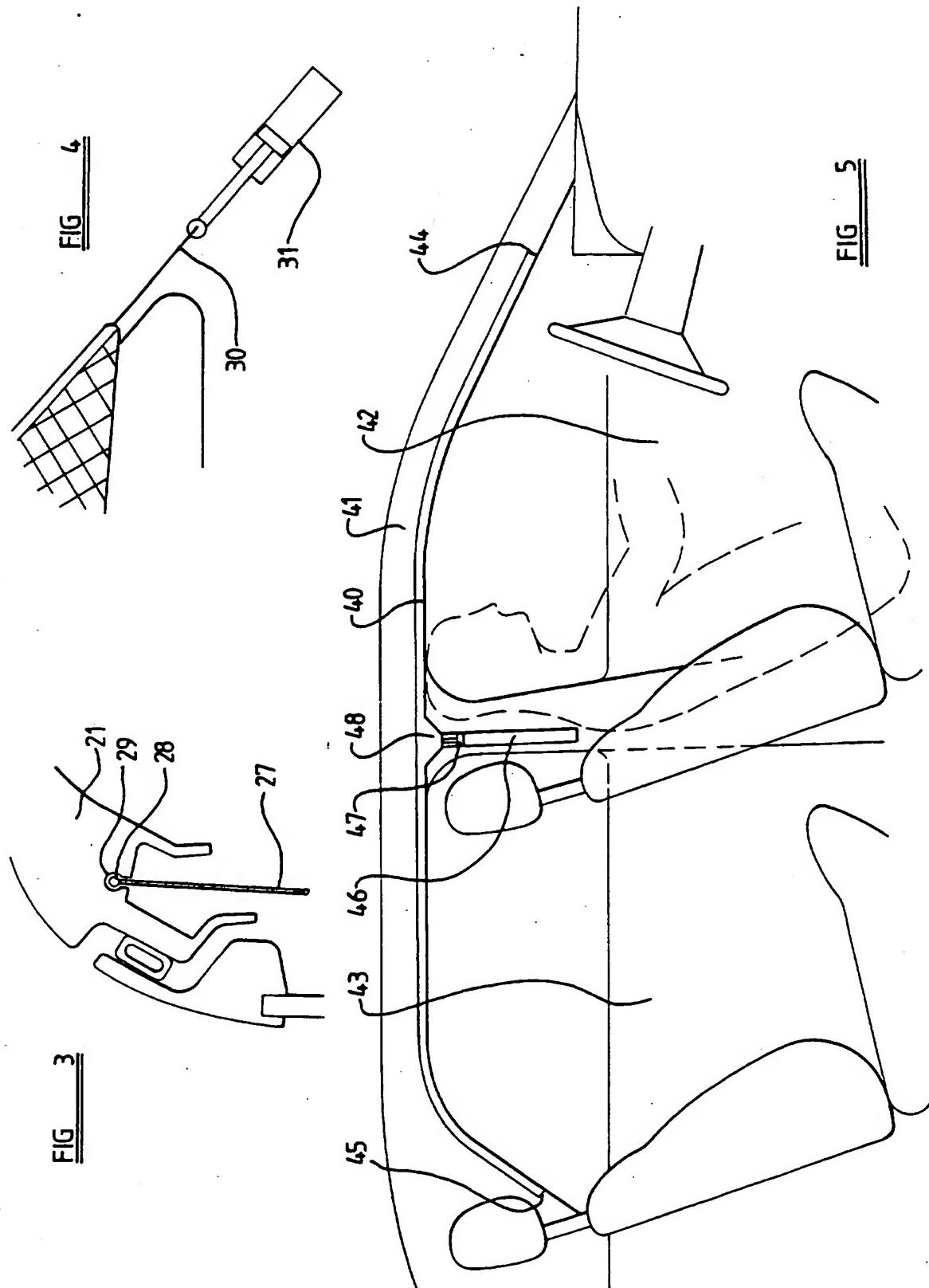


FIG 1

FIG 2

3 / 5



4 / 5

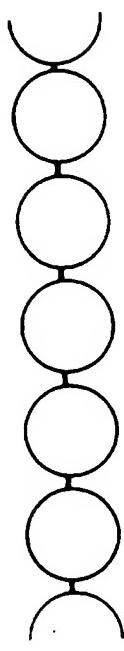
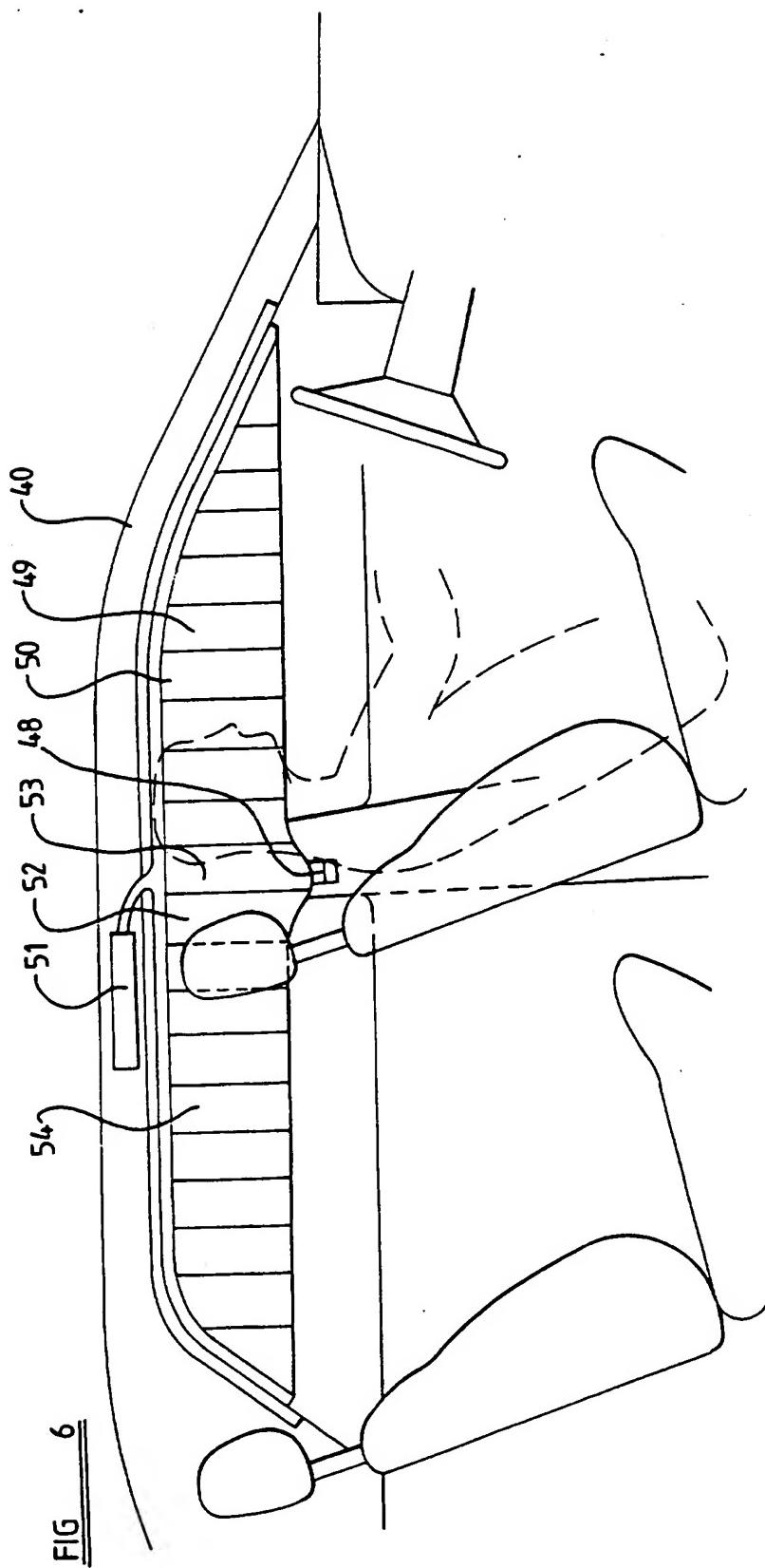


FIG 7



FIG 8

5 / 5

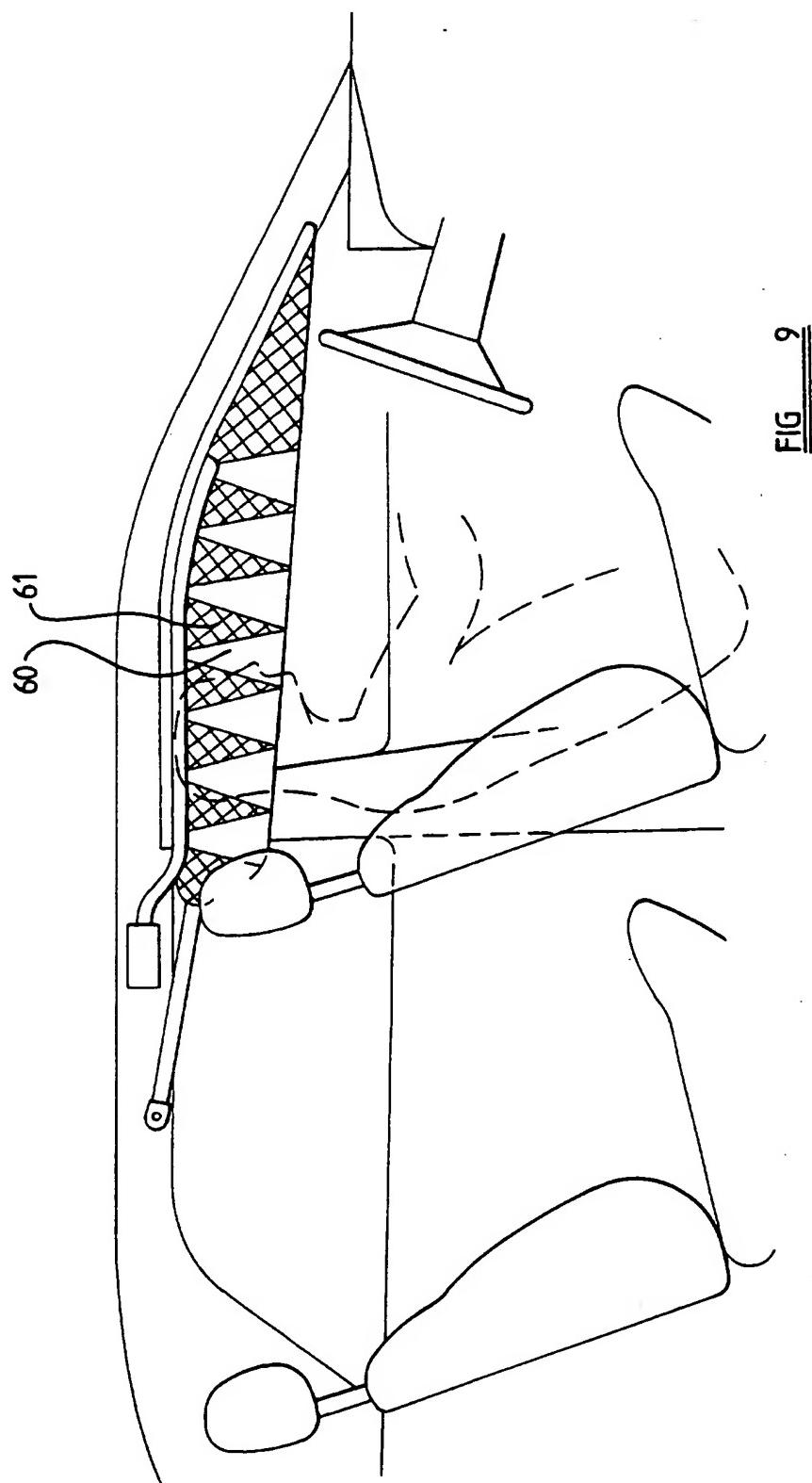


FIG 9

**2297950**

**PATENTS ACT 1977**

**"IMPROVEMENTS IN OR RELATING TO A SAFETY DEVICE"**

**THIS INVENTION** relates to a safety device, and more particularly relates to a safety device in a motor vehicle such as a motor car.

When a motor vehicle is involved in an accident there is a risk that the driver and passengers within the vehicle will be injured. It has been proposed to provide vehicles with safety devices to reduce the risk of such injury.

Certain safety devices are intended to provide protection in the case of a side impact. US-A-5322322 discloses such a device. An inflatable tube is initially stored in a recess in the door frame above the door of the vehicle, and the ends of the tube are pivotally anchored to fixed points on the door frame. A sensor is provided to sense when an accident occurs, and to initiate inflation of the tube. As the tube inflates its length decreases, and it then extends linearly between the two fixed points on the door frame. The inflated tube provides some protection for the head of a person sitting in the vehicle. However, the tube is inflated to a substantial pressure, and thus the head of a person in the vehicle may tend to bounce off the tube. The tube may not cover the whole of the area of the window, and may not even cover the whole of the upper part of the window. There is thus a risk that the head of the person in the vehicle may move past the tube and pass through the window opening. If a car is rolling over this is very undesirable.

This invention seeks to provide an improved safety device.

According to this invention there is provided a safety device in a motor vehicle, the device comprising a gas generator, incorporating or associated with a sensor adapted to sense a side impact or roll-over and to activate the gas generator, and an inflatable element connected to the gas generator to be inflated by gas from the gas generator, the inflatable element having an edge portion secured to part of the door frame of the vehicle, the said part of the door frame being non-linear, the inflatable element, when inflated, being positioned adjacent the door contained within the door frame.

The inflatable element, when inflated, is thus located between the head of a person sitting in the vehicle and an adjacent door. Usually such a door is provided with a window and so the inflated element provides protection from breaking glass from the window, and also prevents the head of the person in the vehicle from striking the window, or from being thrown out through the window, as can happen, particularly with roll-over accidents.

Preferably the safety device is usually initially stored in a recess provided in the doorframe.

The inflatable element may comprise a plurality of inflatable cells, the cells being adjacent and parallel, and being substantially cylindrical when inflated. Preferably there is internal venting between the cells as this may reduce undesirable bounce that might occur if the cells were discrete and not vented to each other.

The cells may be immediately adjacent each other or may be spaced apart. At least some of the cells may be of conical form when inflated.

Alternatively the inflatable element may comprise a single inflatable cell, and a web extending from part of the inflatable cell to the door frame. The cell may have opposed sides thereof interconnected at selected points.

The inflatable element may be formed of a fabric with parts of the fabric being interwoven to form said cell or cells. The fabric may have a single layer weight of less than 300g/sq m, such as a weight of 175g/sq m

Preferably when the inflatable element is inflated the pressure of gas is approximately 3 bar. Preferable the inflatable element, when inflated, extends past the B-post of the vehicle, to provide protection for the head of the driver. If the head of the driver should impact with the B-post in an accident the consequences could be fatal.

In one embodiment the inflatable element incorporates a strap to connect the rest of the inflatable element to the doorframe. The strap is tight when the inflatable element is inflated.

Separate means may be provided to apply tension to part of the inflatable element when it is inflated, such as a piston and cylinder, adapted to be moved by gas from a gas generator when the inflatable element is inflated, to apply tension to one edge of the inflatable element, to hold the inflated element in a desired position.

In one embodiment the inflatable element is provided with means adapted to move from an initial

position to a further position on inflation of the inflatable element, an arrangement being provided to retain the said means in the said further position.

Thus a slider may be provided adapted to slide along a ratchet, and to be retained by the ratchet when it has moved to a further position.

In order that the invention may be more readily understood and so that further features thereof may be appreciated the invention will now be described by way of example with reference to the accompanying drawings in which

FIGURE 1 is a side view of the interior of a motor vehicle illustrating a safety device in accordance with the invention in an operative state,

FIGURE 2 is a side view of part of the interior of a motor vehicle illustrating another safety device in accordance with the invention in the operative state,  
Figure 3 is a sectional view of part of the embodiment of Figure 2,

FIGURE 4 is a view of part of Figure 2 showing an additional component of the safety device,

FIGURE 5 is a side view of the interior of a motor vehicle provided with another form of safety device in accordance with the invention, before the safety device moves to the operative state,

FIGURE 6 illustrates the vehicle of Figure 5 when the safety device is in the operative state,

FIGURE 7 is a sectional view of one form of safety device as shown in Figure 1 or in Figures 5 and 6,

FIGURE 8 is a sectional view of another form of safety device as shown in Figure 1 or in Figures 5 and 6, and

FIGURE 9 is a view of part of an alternative inflatable element for use in the embodiments of Figures 1, 5 and 6.

Referring initially to Figure 1 a safety device is illustrated which is intended to provide protection for a person 1 sitting in a seat 2 in the vehicle. In any accident in which the vehicle is decelerated the person will tend to move forwardly towards the steering wheel 3, but will be restrained by a conventional seat belt or airbag. In the case of a side impact or roll-over, there is a risk that the head of the person 1 will strike the window in the door beside the person, or strike the B-post. There is also a risk that if, as most commonly happens, the glass in the window should break, the head of the person 1 may be thrown out of the window, especially in the case of roll-over.

The safety device shown in the operative state in Figure 1 is initially retained in a recess provided in the door frame 4 located above the door of the vehicle. The recess extends over more than simply a linear portion of the doorframe so that the two ends of the recess are not in alignment with the main part of the recess.

The safety device comprises a gas generator 5, which is adapted to generate gas, such as cold gas. The gas generator incorporates, or is associated with, a sensor

which senses a side impact and/or a roll-over situation to activate the gas generator at an appropriate instant. The gas generator is connected by a hose 6 to a duct 7. The duct 7 forms part of an inflatable element. The inflatable element incorporates a plurality of parallel substantially vertical, substantially cylindrical cells. The inflatable element may be made of interwoven fabric. Such a fabric comprises a first region that defines the front of the inflatable element - that is to say the part that is visible in Figure 1- and a second region that defines the back part - that is to say the part that is adjacent the window in Figure 1- selected parts of the first region and the second region being interwoven to define points or lines where the front part and the back part of the inflatable element are secured together.

A webbing strap 9 that forms part of the inflatable element extends from the end of the inflatable element near the duct 7 which is connected to the hose 6 to an anchoring point 10 on the door frame 4. The edge of the duct 7 between the points 11, adjacent the top of the B-post 12, and 13, at the lower part of the A-post, in the region of the dashboard 14, is fixed securely to the door frame 4.

When an accident such as side impact occurs the gas generator generates cold gas which passes through the hose 6 to the duct 7, and then inflates the cells 8. The inflatable element thus moves from its initial stored position within the recess in the door frame to the operative position shown in Figure 1. The inflatable element then extends downwardly from the top of the doorframe to form a flat structure located between the head of the person 1 and the adjacent window. As the cylindrical cells inflate the length of the lower edge 15 of the inflatable element is reduced, and thus the lower edge,

together with the webbing strap 9 extend substantially tightly from the point 10 to the point 13. It is to be noted that the part of the doorframe 4 between the points 10 and 13 is not linear, and defines, with the linear lower edge of the inflated element, a triangular area which is covered by the inflated element.

The lower edge of the inflated element decreases by about 10% between the uninflated state and the inflated state. The inflated element is fully inflated within about 15ms. The total thickness of the inflated element, when inflated is approximately 30 - 40 mm. The seams of interweaving of the front part and the back part of the inflated element are approximately 30 -40 mm apart, so that the resultant cells are cylindrical when inflated. The total volume of gas within the inflated element may be between 7 and 9 litres, and the gas may be at a pressure of about 3 bar. While the inflated element is not provided with a vent to vent gas from within the element to the atmosphere, so that the inflated element, when inflated, remains inflated for a long period of time - to provide protection in the case of a protracted roll-over - there is venting between at least selected adjacent cells 8, to avoid any severe rebound. Thus if the head of the person in the vehicle impacts with the inflated element the pressure of gas within the whole element, or at least a substantial part of the element will rise, thus giving a "soft" impact. If each cell were sealed with no venting of this type, there would be a risk of severe rebound.

The weight of the fabric should be kept to be as low as possible, so that if the inflatable element should impact with the head of the person in the vehicle as the inflatable element is inflated no harm will be done. It is

thought that a material having a weight of less than 300 g/sq m, such as 175 g/sq m may be used.

It is to be noted that part of the inflated element extends rearwardly beyond the point 11, and is thus located between the head of the person 1 and the top of the B-post. Thus the risk of the head of the person impacting with the B-post is minimised.

Figures 2 to 4 illustrate a second embodiment of the invention. In this embodiment an inflatable element 20 is provided which is initially stored in a recess provided in the door frame 21 of a motor vehicle. A gas generator 22 is provided, which again incorporates or is associated with a sensor or detector which activates the gas generator at an appropriate time. The gas generator is connected by a duct 23 to a large single chamber 24 that forms part of the inflatable element. The gas generator 22 is located in the doorframe 21 of the vehicle, but alternatively could be positioned in the B-post.

The chamber 24 is formed from two regions of fabric, as in the embodiment of Figure 1, with the front and back parts of the fabric being woven together at selected points 25. The chamber 24 extends along the lower edge of the inflatable element from a position adjacent the top of the B-post towards the lower end of the A-post 26. The remaining part of the inflatable element comprises a web or sheet 27 which extends from the chamber 24 to the part of the doorframe 21 above the door and to the A-post. The web or sheet 27 is thus secured to parts of the doorframe that are non-linear.

Referring to Figure 3 the edge of the sheet 27 that is secured to the door frame 21 may terminate with a bead

28 that is received within a slot 29 formed in the door frame, the mouth of the slot being narrower than the base so that the bead 28 can slide axially within the slot, but cannot escape from the slot. A cable 30 is connected to the end of the bead, as can be seen in Figure 4, the cable being connected to a tensioning device 31. The tensioning device may comprise a piston in a cylinder associated with a gas generator to generate gas which moves the piston within the cylinder to apply tension to the cable 30 and thus to the bead 28. A ratchet or the like may hold the piston in place when it has been moved by the gas. The gas generator that supplies gas to the piston may be the gas generator 22 or may be a separate gas generator that is triggered simultaneously with the main gas generator.

When an accident occurs the inflatable element 20 moves from its stored position to the operative position shown in figure 2, and tension is applied to the inflatable element 20 by the distention of the chamber 24, and by the tension applied to the bead 28. The Inflated element 27 is thus held firmly in position to provide protection for the head of the person sitting in the motor vehicle. The thickness of the element 20 and the weight of the material used should be as described with reference to the embodiment of Figure 1.

Figures 5 and 6 illustrate another embodiment of the invention intended to provide protection not only for a person in the front seat of a motor vehicle such as a motor car, but also for a person in the rear seat of the vehicle.

Referring to Figure 5, a recess 40 is provided in the doorframe 41 of a motor vehicle, the recess extending over both the front door 42 and the rear door 43. The

recess extends from a point 44 located near the lower end of the A-post to a point 45 located near the lower end of the C-post.

A channel 46 is provided on the B-post, extending vertically. In the channel 46 is a ratchet, and received within the upper end of the channel 46 is a ratchet engaging slide member 47. The slide member 47 is connected to a tab 48 which forms part of an inflatable element 49, which is initially stored within the recess 40.

The inflatable element 49 is shown in the inflated state in Figure 6. The inflatable element has its top edge 50 secured to the part of the door frame 40 that extends above the doors 42, 43 of the motor vehicle. The design of the inflatable element is similar to that shown in Figure 1, with the inflatable element presenting a plurality of parallel cells, which when inflated are substantially cylindrical. The structure of the inflatable element 49 may be the same as that described with reference to Figure 1.

A gas generator 51 is provided which is connected to the inflatable element in such a way that when the gas generator is activated by a sensor that is formed integrally with the gas generator, or which is associated with the gas generator, and which responds to a side impact or to a roll-over situation to activate the gas generator, gas is initially supplied to the cells 52, 53, which are aligned with the tab 48. Thus initially, as the inflatable element 49 inflates, the cells 52 and 53 inflate and move ratchet engaging slide downwardly. The ratchet engaging slide thus moves down the slot 46 to the position shown in Figure 6. The ratchet engaging slide 47 engages the ratchet, and thus holds the tab 48 in its lower position.

The rest of the cells 54 of the inflatable element are then inflated, and the inflatable element then extends fully across the upper parts of the windows in the doors 42, 43 of the motor vehicle. It can be seen that the lower edge of the inflated element 49 extends between the points 44 and 45 at the ends of the recess 40. As the inflatable element 49 inflates, so the length of the lower edge thereof decreases as a consequence of the inflation of the cells of the inflatable element. This reduction in the length of the lower edge, together with the action of the ratchet engaging slide member 47 ensures that the inflated element is retained in position as illustrated after it has been inflated.

Figure 7 is a cross section showing the nature of the cells of the inflated element of Figure 1 and of Figures 5 and 6. It can be seen that the cells are immediately adjacent to each other and are only separated by narrow regions where the fabric forming the front part of the inflated element has been woven with the fabric forming the backpart of the inflated element. However, Figure 8 illustrates an alternative possibility, in which the regions of fabric between the cells that are woven together are relatively wide, the cells thus being separated by webs of fabric. The advantage of this latter possibility is that a smaller volume of gas may be required to fully inflate the inflatable member, meaning that the inflatable element may be inflated more rapidly.

Figure 9 illustrates an alternative form of inflatable element comprising a plurality of cells 60. It can be seen that each cell 60 is of substantially conical form, the cells being arranged adjacent each other and being parallel with each other. Between the cells are

inverted triangular portions 61 where the fabric forming the cells is inter-woven.

When cells of this type are inflated, the length of the lower edge of the arrangement contracts, whereas the length of the upper edge of the arrangement remains constant.

An arrangement of this type can be used, therefore, to ensure that the lower edge of the element, when inflated, is under some tension.

Whilst in the arrangement illustrated in Figure 9, the cells are immediately adjacent each other, it is to be appreciated that a similar effect may be achieved if the cells are spaced apart. It is possible to replace at least part of the inverted triangular region 61 with further conical cells of an inverted orientation.

CLAIMS:

1. A safety device in a motor vehicle, the device comprising a gas generator, incorporating or associated with a sensor adapted to sense a side impact or a roll-over and to activate the gas generator, and an inflatable element connected to the gas generator to be inflated by gas from the gas generator, the inflatable element having an edge portion secured to part of the door frame of the vehicle, the said part of the door frame being non-linear, the inflatable element, when inflated, being positioned adjacent the door contained within the door frame.
2. A safety device according to Claim 1 wherein the inflatable element is initially stored in a recess provided in the doorframe.
3. A safety device according to Claim 1 or 2 wherein the inflatable element comprises a plurality of inflatable cells, the cells being adjacent and parallel, and being substantially cylindrical when inflated.
4. A safety device according to Claim 3 where there is internal venting between the cells.
5. A safety device according to any one of Claims 3 or 4 wherein the cells are immediately adjacent each other.
6. A safety device according to Claim 3 or 4 wherein the cells are spaced apart from each other.

7. A safety device according to any one of the preceding Claims wherein at least some of the cells are of conical form when inflated.

8. A safety device according to Claim 1 or 2 wherein the inflatable element comprises a single inflatable cell, and a web extending from part of the inflatable cell to the door frame.

9. A safety device according to Claim 8 wherein the inflatable cell has the opposed sides thereof interconnected at selected points.

10. A safety device according to any one of the preceding Claims wherein the inflatable element is formed of a fabric with parts of the fabric being interwoven to form said cell or cells.

11. A safety device according to any one of the preceding Claims wherein the inflatable element is made of a fabric having a single layer weight of less than 300g/sq m.

12. A safety device according to any one of the preceding Claims wherein, when inflated, the pressure in the inflatable member is approximately 3 bar.

13. A safety device according to any one of the preceding Claims wherein The inflatable element, when inflated, extends past the B-post of the vehicle.

14. A safety dive according to any one of the preceding Claims wherein the inflatable element incorporates a strap to connect the rest of the inflatable element to the doorframe.

15. A safety device according to any one of the preceding Claims incorporating separate means to apply tension to part of the inflatable element when it is inflated.

16. A safety device according to any one of the preceding Claims wherein the inflatable element is provided with means adapted to move from an initial position to a further position on inflation of the inflatable element, an arrangement being provided to retain the said means in the said further position.

17. A safety device substantially as herein described with reference to and as shown in Figure 1 of the accompanying drawings.

18. A safety device, substantially as herein described with reference to and as shown in Figures 2 to 4 of the accompanying drawings.

19. A safety device substantially as herein described with reference to and as shown in Figures 5 and 6 of the accompanying drawings.

20. A safety device substantially as herein described with reference to Figures 1 or 5 and 6 as modified by Figures 7 or 8.

21. A safety device substantially as herein described with reference to Figures 1 or 5 and 6 as modified by Figure 9.

22. Any novel feature or combination of features disclosed herein.

Patents Act 1977  
 Examiner's report to the Comptroller under Section 17  
 (The Search report)

16

Application number  
 GB 9503267.8

<b>Relevant Technical Fields</b>		Search Examiner <b>K STRACHAN</b>
(i) UK CI (Ed.N)	B7B (BSB)	
(ii) Int CI (Ed.6)	B60R (21/06, 21/13, 21/16, 21/20, 21/22)	Date of completion of Search <b>26 JUNE 1995</b>
<b>Databases (see below)</b>		Documents considered relevant following a search in respect of Claims :- <b>1 TO 21</b>
(ii) ONLINE: WPI		

**Categories of documents**

- X: Document indicating lack of novelty or of inventive step.
- Y: Document indicating lack of inventive step if combined with one or more other documents of the same category.
- A: Document indicating technological background and/or state of the art.
- P: Document published on or after the declared priority date but before the filing date of the present application.
- E: Patent document published on or after, but with priority date earlier than, the filing date of the present application.
- &: Member of the same patent family; corresponding document.

Category	Identity of document and relevant passages		Relevant to claim(s)
X, Y	GB 2278812 A	(HONDA) see Figures 3A, 11 to 13; notice combination of air bag and membrane	X: 1, 2, 8, 16 Y: 9
X, Y	GB 2191450 A	(BRITAX) see Figure 1; notice air bag secured to "A" post and cont rail	X: 1 Y: 3, 5, 6
Y	EP 0590518 A1	(TRW) see Figures 1 and 3; notice opposed sides of cell sewn together	9
Y	US 5333899	(VW) see Figure 1; notice plurality of inflatable cells	3, 6
X	US 5322322	(SIMULA) see Figures 3a, 3c, 6, 5a, 5b	1, 3, 5, 8, 13 to 15
Y	US 4227717	(BOUVIER) see Figures 2 and 3; notice plurality of parallel, adjacent cells	3, 5

**Databases:** The UK Patent Office database comprises classified collections of GB, EP, WO and US patent specifications as outlined periodically in the Official Journal (Patents). The on-line databases considered for search are also listed periodically in the Official Journal (Patents).